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HP-20 CRIMPING INSTRUCTIONS

**WARNING: THE HP-20 SERIES IS NOT DESIGNED FOR INTERRUPTING CURRENT.
DO NOT CONNECT OR DISCONNECT THE CIRCUIT WHILE LIVE.**

WARNING: DO NOT USE ALUMINUM CABLE.

Contact Attachment – Crimp-on method

1. Cut cable to length
2. Strip cable jacket and any binders back by 1 and 7/8 inch (48mm).
3. Attach contact by crimping to cable, making 2 crimps on the rear of the contact. See chart below for correct sized crimping tools.

Thomas & Betts 13642PF			Thomas & Betts TBM15I (replaces TBM15PF)		
Cable Size MCM	Hydraulic Die Catalogue No.	Head Die Code	Cable Size MCM	Head Die Catalogue No.	Head Die Code
535	11749	106H	535	15515	106H
646	11753	115H	646	15504	115H